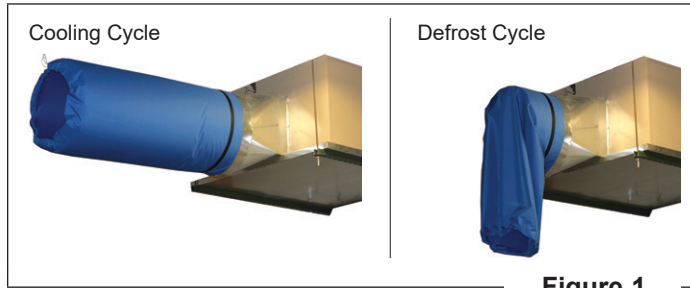


### NOTICE TO USER

Thank you for purchasing a DuctSox product.

The F-Series can be fitted to existing or new equipment operating with frosted coils. It is available in standard sizes from 12 in (305 mm) to 60 in (1524 mm) diameter.



**Figure 1**

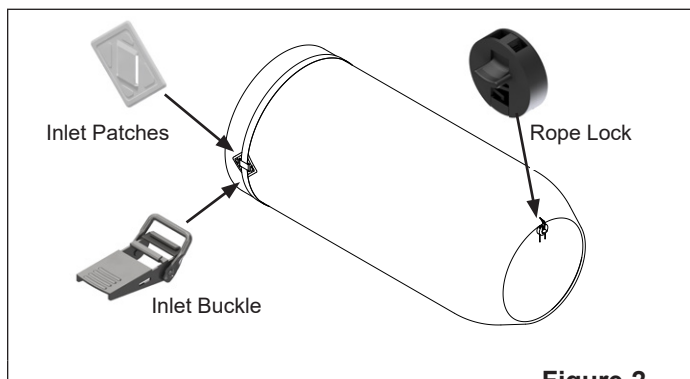
The F-Series collapses when the unit goes into a heated defrost cycle, to keep the heat inside the unit.

Failure to install the DuctSox product properly may void the warranty.

Products may be covered by one or more patents:  
<https://www.ductsox.com/our-company/patents>

Manufactured by DuctSox Corporation.

### COMPONENTS



**Figure 2**

## INSTALLATION

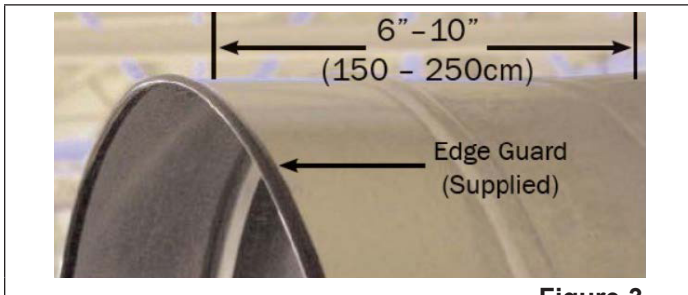
### Required Tools

Impact driver, Screwdriver

### Step 1

Review materials in box(es). Read instructions thoroughly before beginning.

### Step 2



**Figure 3**

Prepare metal inlet collar for fabric connection:

- Confirm inlet air supply size.
- DuctSox inlets are manufactured 1/2 in (12 mm) larger than specified to fit over metal inlet collar.
- Metal collar length should be 6 in - 10 in (150 cm - 250 cm) for secure fabric attachment.
- Install edge guard (supplied) on the edge of the metal collar to reduce fabric wear from the metal edge.

### Step 3

Install F-Series fabric on the metal inlet collar.

F-Series inlet must be attached to the metal collar using screws (supplied by others) through plastic inlet patches on the inlet belt.

### Step 4

Turn on the AHU and inflate the F-Series.

- If the F-Series has any flutter, slowly tighten the rope lock until it is no longer fluttering.
- If lengths do not fit properly, double check all field measurements. If all measurements are correct, contact your DuctSox factory rep to discuss options.

## MAINTENANCE

Laundry fabric:

1. Soak in cold water for 30 minutes.
2. Wash cold, gentle cycle.
3. Rinse thoroughly. Repeat laundering steps if water/fabric is still soiled.
4. Drip dry or no-heat tumble dry.

## CUSTOMER SERVICE

### DUCTSOX WORLD HEADQUARTERS

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